

The Mandarin, Sasha Hammer, and Ezekiel Stane continue their subversive attack on Iron Man. Invincible Iron Man #510 Stark rounds up his Stark Resilient employees and is confronted with the front page story of proclaiming he's fallen off the wagon. In Paris, the original Detroit Steel, Lt. Johnson, resurfaces while at a Hammer Industries Hangar,

**Read more:** <http://acomicbookblog.com/2011/12/invincible-iron-man-511-review/>